
ESTIMET

COMPANY PRESENTATION

A FEW WORDS ABOUT US



ESTIMET Sp. z o.o. was established on the basis of more than 30 years of experience gained by the company founders in the metal industry.

The company was founded as an entity specialising in sheet metal processing.

Cutting, bending, welding are the main operations in which we specialise and which we continuously improve.

From the very beginning of the company, the quality of manufactured products and speed of service have been our priorities.

FROM THE PAGES OF HISTORY

2015 r. - Opening of the production plant in Koczała

2016 r. - Purchase of the first Eagle eVision 2040 laser

2017 r. - Purchase of a Haco ERM 50225 press brake

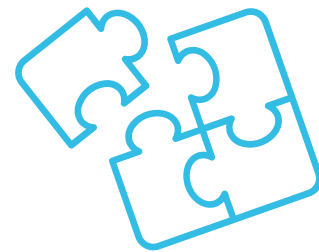
2018 r. - Installation of a gas burning machine and a shot blasting machine

2019 r. - Development of the welding department. Obtaining the ISO 3834-02 certificate; construction of a 750 m² storage hall

2020 r. - Purchase of a Trumpf 3030 laser and a COSTA Levigatrici MD4 CVC 1150 satin machine, launch of a new 200 m² welding shop

2021 r. - Obtaining ISO 9091 and ISO EN1090 certificates, purchase and installation of a TruBend 3100 press brake

WHAT SETS US APART



COMPLETENESS

We provide comprehensive services for sheet metal processing.

We use state-of-the-art technologies both in production as well as customer service.

Our technologies allow us to cut the full range of thicknesses of practically every material, i.e. carbon/construction steel, stainless steel, heat-resistant steel, aluminium, brass, copper, titanium, bronze, galvanised steel and coated sheets.



SPEED

Speed, flexibility in action and focusing on the needs of customers are the aspects that distinguish our company. We pay particular attention to quality and customer service. We are aware that the speed of response to customer needs is crucial. Every process we implement is designed to maximise the speed of delivery, whether it is an order, communication, information or delivery.

ESTIMET IN NUMBERS



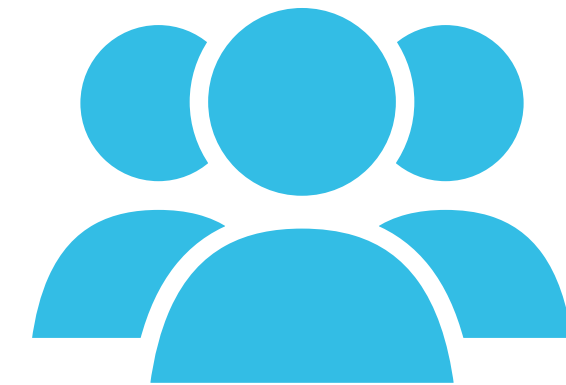
STORAGE
HALLS

750 m2



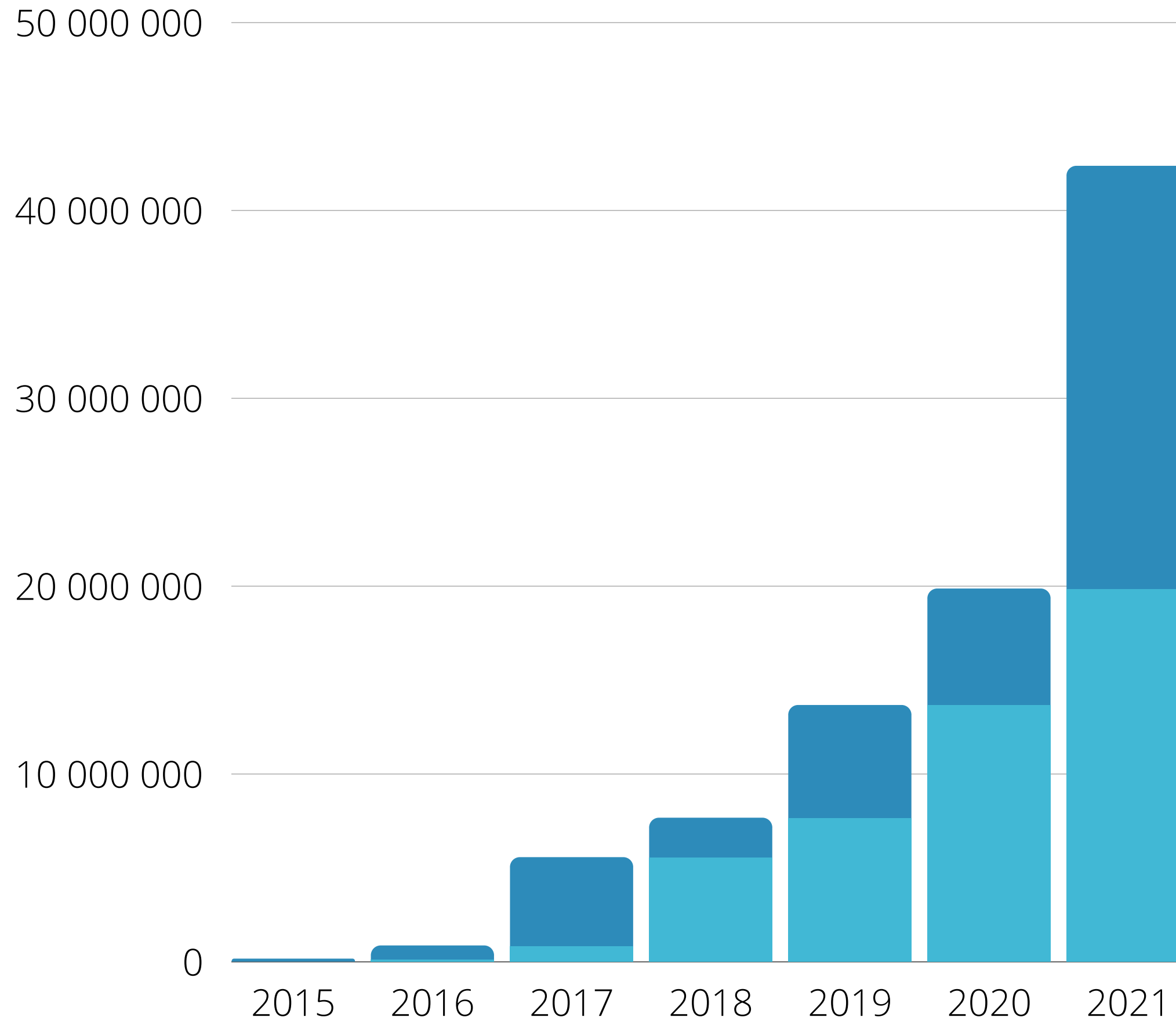
PRODUCTION
HALLS

1700 m2



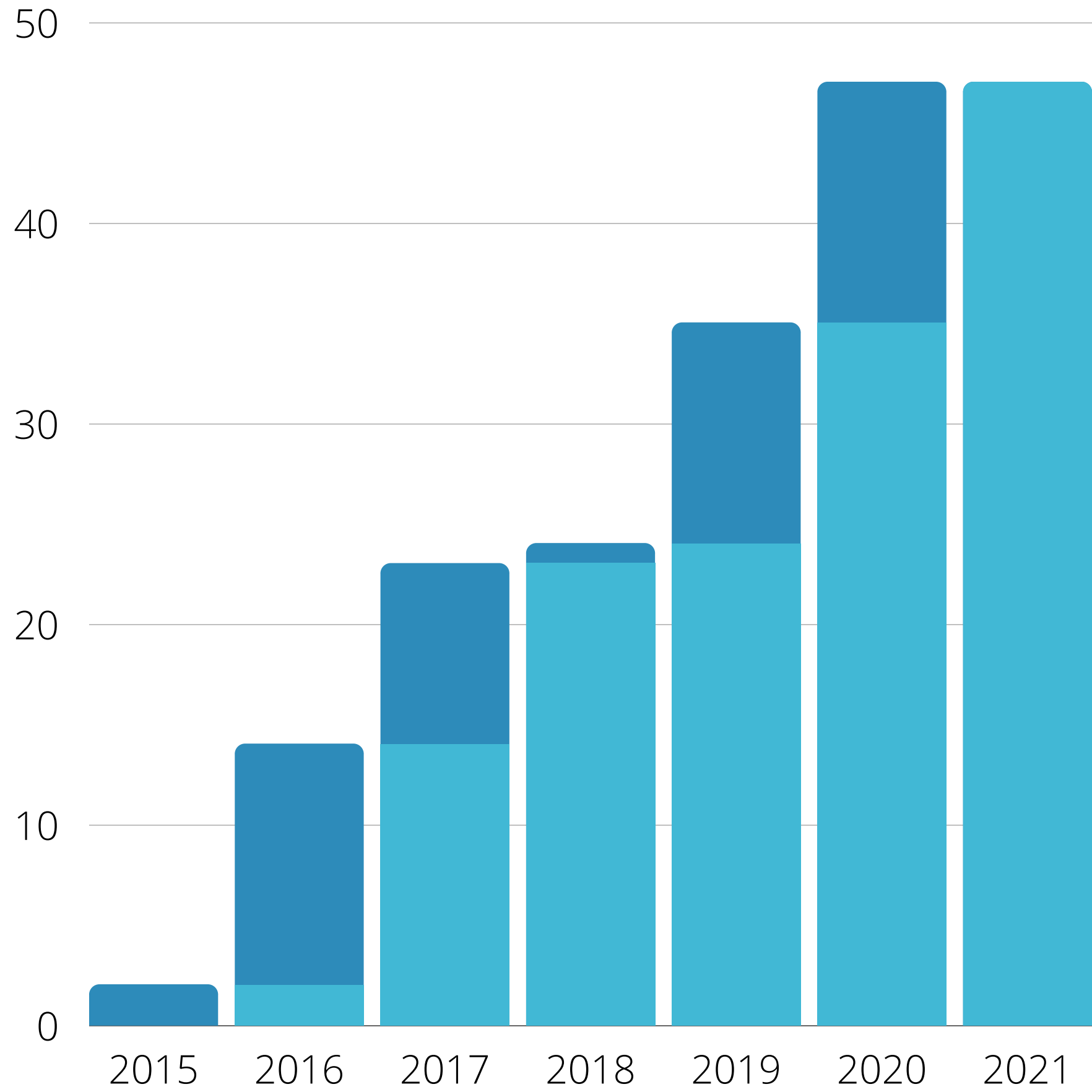
EMPLOYMENT

50 osób



SALES

IN 2015 – 2021 [PLN]



EMPLOYMENT

2015 – 2021

OUR CERTIFICATES



EN 1090-1:2009+A1:2011

PN-EN ISO 3834-2:2007

ISO 9001:2015

PN EN ISO 9712:2012

WHAT WE SPECIALISE IN

WELDING

We provide services in the field of welding
MAG-135 and **TIG**.

Our production facility is certified by TUV SUD and meets the quality requirements for welding processes in accordance with PN-EN ISO 3834-2: 2007 and the performance of complex structures in accordance with PN-EN 1090-2:2018-09 in class EXC1, EXC2 and EXC3, for which we issue a CE document as well as a declaration of usability.



WELDING

We have qualified and certified welding supervision personnel:

- Chief welder - IWE-C, IWI certificates
- Factory production control - VT2, MT2 certificates

We have qualified welding technologies for carbon steels with supervision and approval of TUV SUD notified unit. Qualified joints include materials with both normal and increased yield strength.

We are continuously developing our range of WPQR calibrations.

We also offer services in the field of TIG welding of stainless steel - i.e. welding with electrode in an inert gas shield.

This method is most often used to weld thin pipes and sheets.



LASER CUTTING

We have two modern fibre lasers, a Trumpf 3030 with a power of 8000W and working area of 1500x3000mm and an Eagle eVision 2040 with a power of 6000W and working area of 2000x4000mm.

WE CUT IN ACCORDANCE WITH CPQR
(cutting procedure qualification record)
qualification of the thermal cutting process.



OUR LASERS CUT SHEET METAL THICKNESSES:

structural steel sheets

25

stainless steel sheets

30

sheets made of aluminium

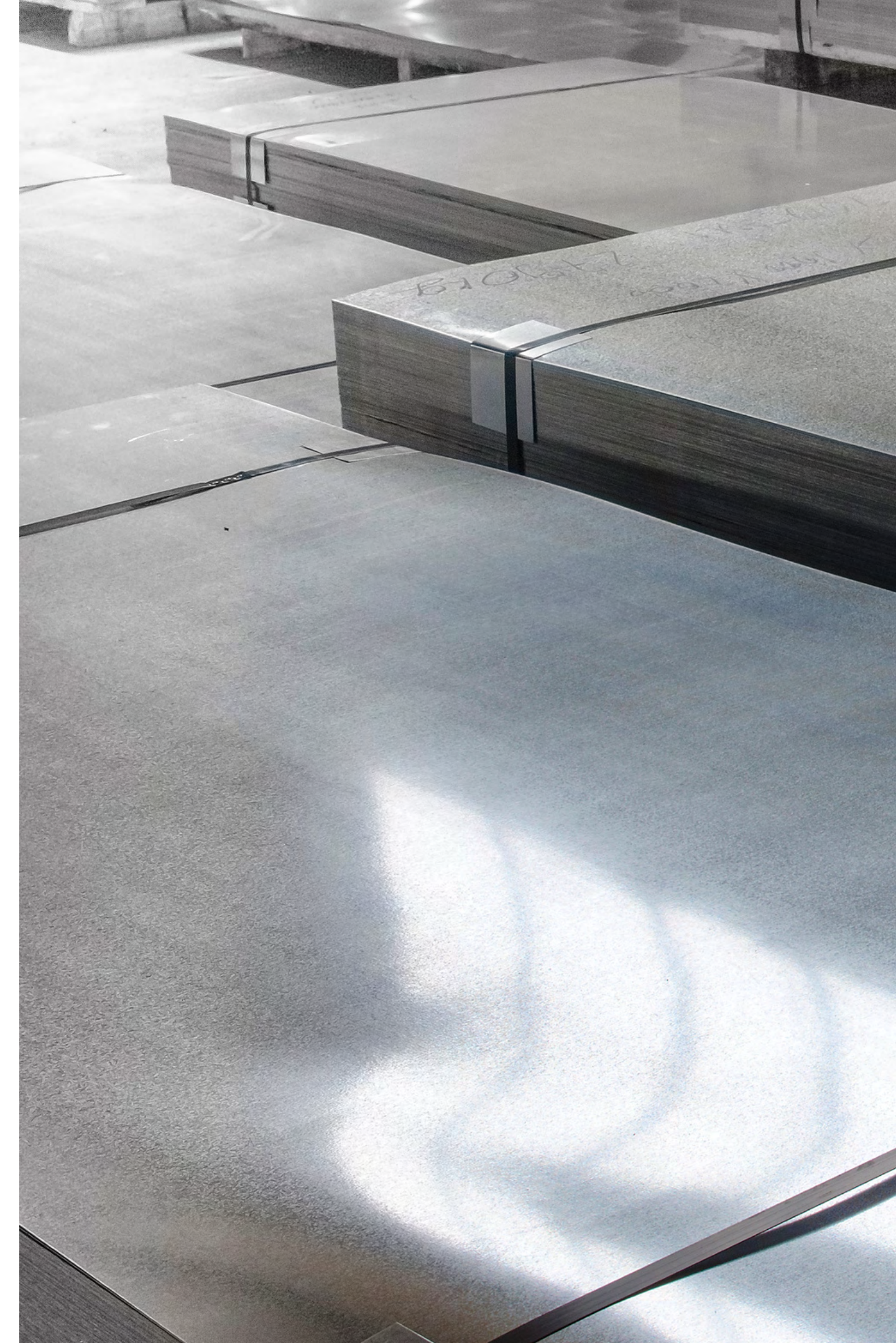
25

copper sheets

10

brass sheets

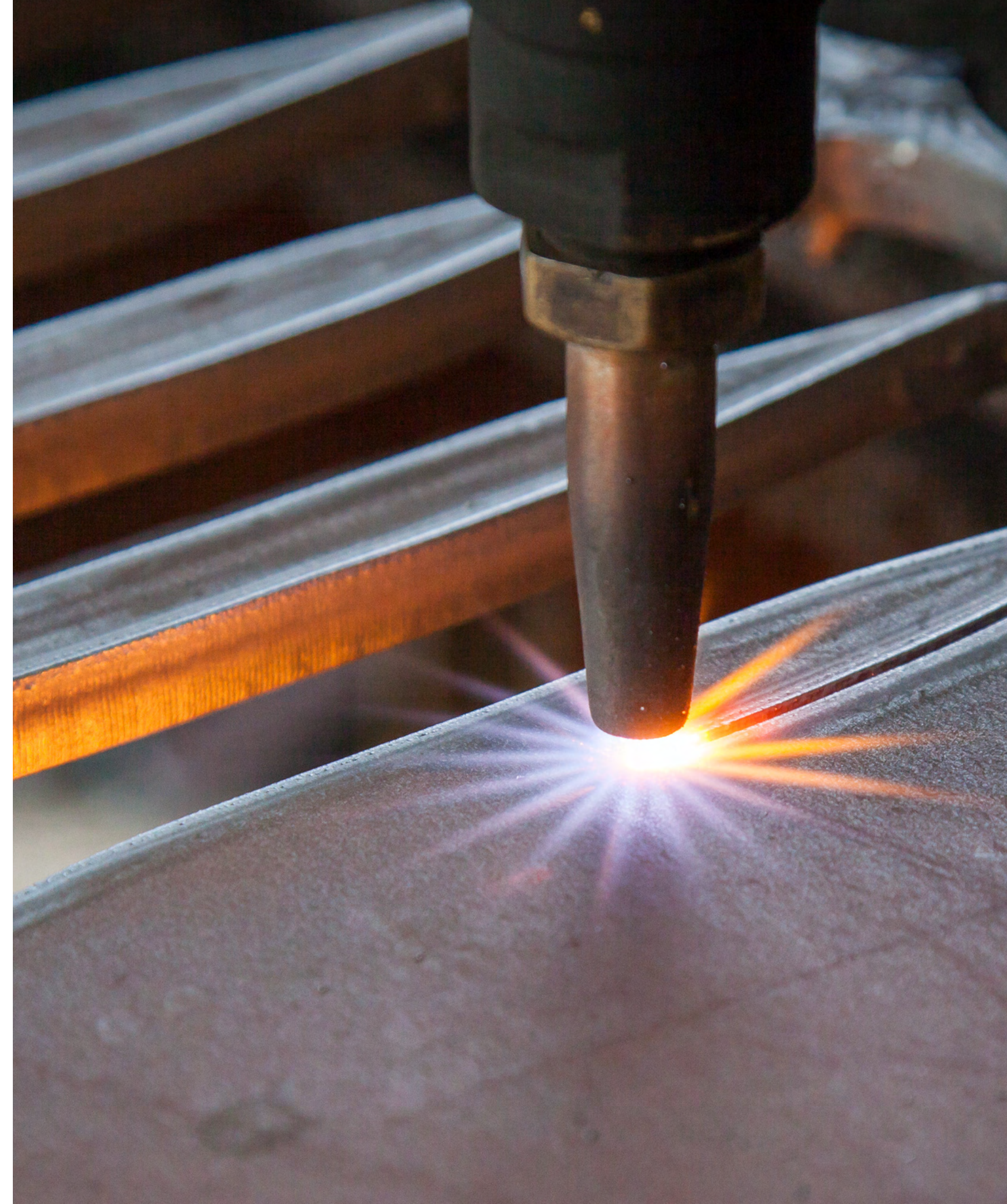
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GAS CUTTING (CNC)

We have over 30 years of experience in gas cutting of heavy plates. The CNC gas cutting method is today a very efficient and economical method of cutting thick plates. Thanks to several cutting heads we are able to guarantee a large number of finished products in a short time.

WE CUT IN ACCORDANCE WITH CPQR
(cutting procedure qualification record)
qualification of the thermal cutting process.



WATER JET CUTTING

The machines we have at our disposal can cut virtually any material up to 200mm thick.

We have one of the largest tables, with dimensions of up to 4000x2000mm.



SHEET METAL BENDING

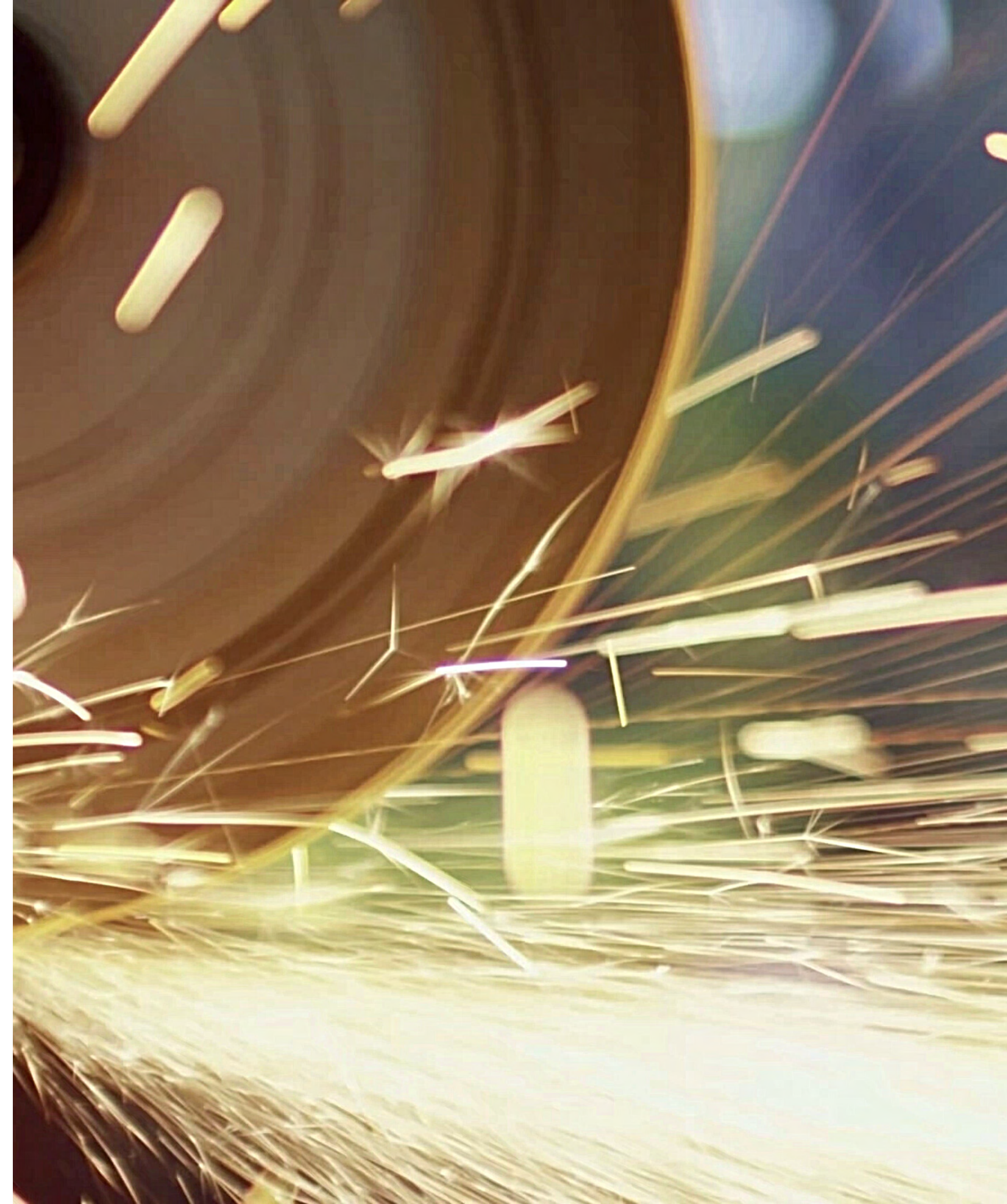
We have three press brakes with a total pressure of 400 tons and very extensive instrumentation. We are distinguished by the possibility of bending elements exceeding 3000 mm (Haco ERM 50225) and the possibility of simulating simple and very complicated bends thanks to the TruTops Boost (TruBend 3100).



SAW CUTTING

This is a cost-effective method that does not deform the material. Saw cutting elements up to 12000 mm in length and 300 mm in diameter.

Our equipment allows us to cut most metallurgical materials such as flat bars, rods, profiles, pipes.



METAL SHEET ROLLING

The edges of the rolled elements are bent by us, which eliminates the necessity to use the so-called bleachers. This operation reduces the amount of waste generated. The rolling of untypical blocks can be carried out with micro joints in critical places of the rolled element. After the rolling operation, the micro-joints are removed by us. Our company provides rolling of sheets up to 3000mm in length and 25mm in thickness.



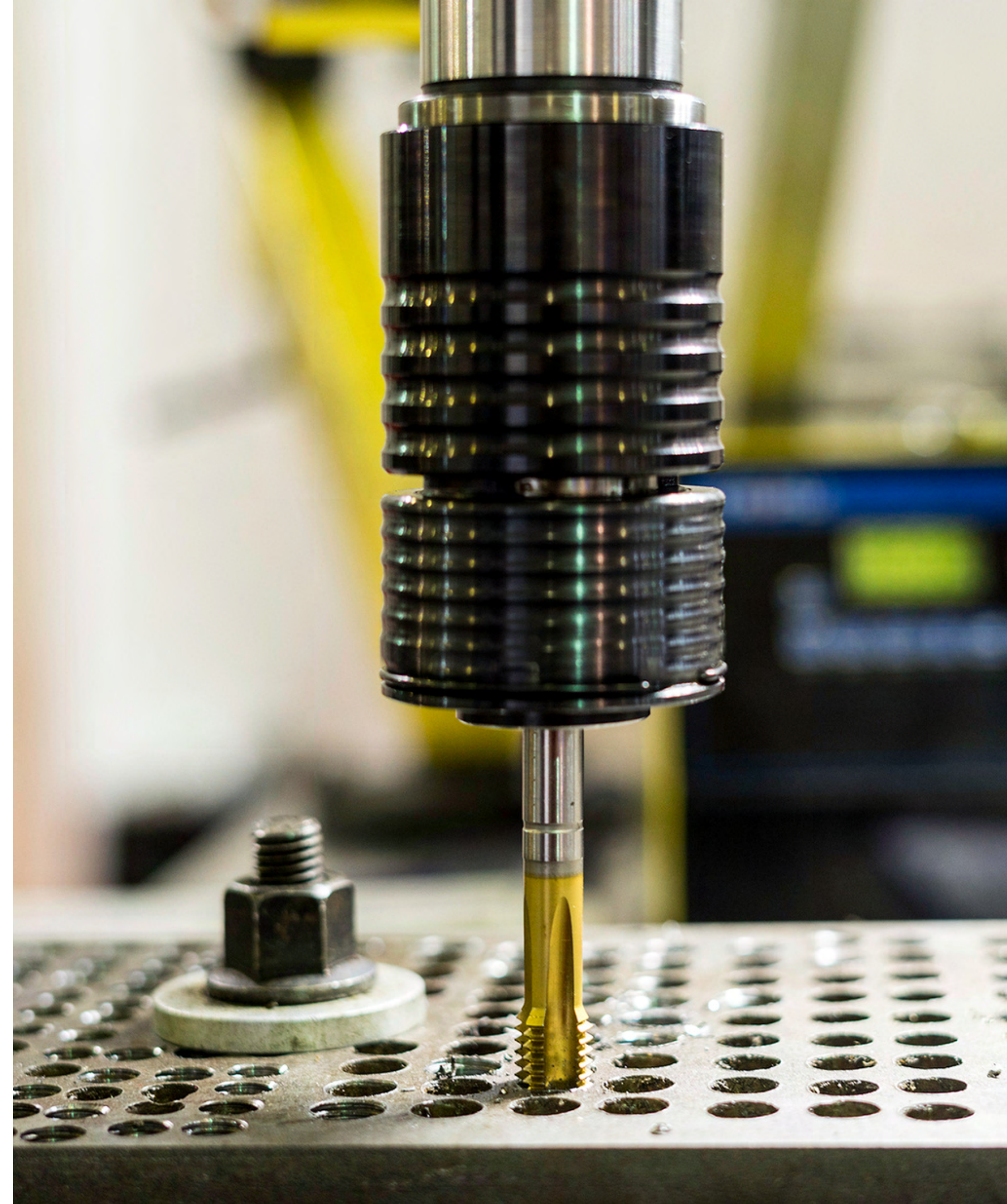
EDGE PROCESSING

As part of our services we can offer edge preparation according to specific requirements and specifications. We prepare edges for further operations such as welding, painting, assembly or simply for aesthetic purposes.



PROCESSING OF HOLES

In this area, we can carry out drilling, threading, chamfering of holes, as well as riveting or the assembly of riveted nuts, the injection or welding of components.



SURFACE TREATMENT

The surface of the manufactured elements is finished on wide-belt grinders or in vibratory machining. Shot blasting, glazing and etching are some of the basic operations we carry out to clean the products. If necessary, we blunt the edges by manual operations or with the help of surface treatment processes. We use subcontractors to apply zinc coatings and paints.



CHECK OUT OUR REALIZATIONS →



WE LOOK FORWARD
TO WORKING
WITH YOU!
